
Faculty of Mathematical Sciences
University of Twente
University for Technical and Social Sciences

P.O. Box 217
7500 AE Enschede
The Netherlands
Phone: +31-53-4893400
Fax: +31-53-4893114
Email: memo@math.utwente.nl

PB2002-105935



MEMORANDUM NO. 1580

Cyclic machine scheduling with tool
transportation - additional calculations

C.M.H. KUIJPERS

APRIL 2001

ISSN 0169-2690

NTIS
REPRODUCED BY:
U.S. Department of Commerce
National Technical Information Service
Springfield, Virginia 22161

Cyclic Machine Scheduling with Tool Transportation – Additional Calculations

C.M.H. Kuijpers

Abstract

In the PhD Thesis of Kuijpers a cyclic machine scheduling problem with tool transportation is considered. For the problem with two machines, it is shown that there always exists an optimal schedule with a certain structure. This is done by means of an elaborate case study. For a number of cases some calculations are only sketched in the thesis, but not explicitly given. This paper contains a complete elaboration of the calculations that are not explicitly given in the thesis.

Keywords: scheduling, cyclic, tools

Mathematics Subject Classification: 90B35

1 Introduction

In Kuijpers[1] a certain machine scheduling problem is examined. Most results concern the problem for two machines. For this two-machine problem, it turns out that there always exists an optimal schedule with certain structure properties. The proof of this result can be found in Chapter 5 and Appendix A of [1]. On the last four pages of Appendix A some calculations are described, but not explicitly given. A complete elaboration of these calculations is given below.

(For the definitions of the used variables, see Kuijpers[1].)

We prove that for every pair $j^*, j \in \bigcup_{a=1}^3 (P_a \cup Q_a)$ we have that $I(j^*) + II(j) < c$ in all of the following cases:

$$\text{Case 2(b)} \quad I(j^*) > p_{j^*} + 3d \text{ and } II(j) \leq p_j + 3d + \delta(j), \quad (1)$$

$$\text{Case 2(c)} \quad I(j^*) \leq p_{j^*} + 3d \text{ and } II(j) > p_j + 3d + \delta(j), \quad (2)$$

$$\text{Case 2(d)} \quad I(j^*) > p_{j^*} + 3d \text{ and } II(j) > p_j + 3d + \delta(j). \quad (3)$$

For proving this we have the following formulas at our disposal (see [1]).

General formulas

$$I(j^*) \in [p_{j^*} + 2kd + d, p_{j^*} + 2(k+1)d + d] \quad (4)$$

$$II(j) \in [p_j + 2l_j d + d + \delta(j), p_j + 2(l_j + 1)d + d + \delta(j)]. \quad (5)$$

$$c = \sum_{a=1}^3 l(P_a) + \sum_{a=1}^3 l(Q_a). \quad (6)$$

$$\delta(j) = \begin{cases} \delta_2 & \text{if } j \in Q_1 \text{ and } T_j^2(4) \geq b(P_2)^1 + d, \\ \delta_3 & \text{if } j \in Q_2 \text{ and } T_j^2(4) \geq b(P_3)^1 + d, \\ 0 & \text{otherwise.} \end{cases} \quad (7)$$

$$\delta(j) < 2d. \quad (8)$$

$$l(P_a) \geq 2d \quad (a = 1, 2, 3). \quad (9)$$

$$l(Q_a) \geq 2d \quad (a = 1, 2, 3). \quad (10)$$

$$2d(\lfloor \frac{p_j}{2d} \rfloor + 1) > p_j. \quad (11)$$

If j^* is the first task of Q_1 or Q_2 :

$$I(j^*) = p_{j^*} + 2kd + d. \quad (12)$$

If $I(j^*) > p_{j^*} + 3d$:

$$k > 0 \quad (13)$$

$$p_{j^*} \geq 2d. \quad (14)$$

If $I(j^*) > p_{j^*} + 3d$ and $j^* \in P_a$ ($a = 1, 2, 3$):

$$l(P_a | < j^*) \geq 2kd + \delta_a. \quad (15)$$

$$l(P_a | > j^*) + l(Q_a) + l(P_{a \oplus 31}) \geq 2d(k + \lfloor \frac{p_{j^*}}{2d} \rfloor). \quad (16)$$

$$p_{j^*} < \frac{1}{2}l(P_a) + \frac{1}{2}l(Q_a) + \frac{1}{2}l(P_{a \oplus 31}) - 2kd + d - \frac{1}{2}\delta_a. \quad (17)$$

If $I(j^*) > p_{j^*} + 3d$, $j^* \in P_a$ and j^* is not the last task of P_a ($a = 1, 2, 3$):

$$l(P_a | > j^*) \geq 2d(k + \lfloor \frac{p_{j^*}}{2d} \rfloor) \quad (18)$$

If $I(j^*) > p_{j^*} + 3d$ and $j^* \in Q_a$ ($a = 1, 2, 3$):

$$l(P_a) + l(Q_a | < j^*) \geq 2kd + \delta_a. \quad (19)$$

$$l(Q_a | > j^*) + l(P_{a \oplus 31}) \geq 2d(k + \lfloor \frac{p_{j^*}}{2d} \rfloor). \quad (20)$$

$$p_{j^*} < \frac{1}{2}l(P_a) + \frac{1}{2}l(Q_a) + \frac{1}{2}l(P_{a \oplus 31}) - 2kd + d - \frac{1}{2}\delta_a. \quad (21)$$

If $I(j^*) > p_{j^*} + 3d$, $j^* \in Q_a$ ($a = 1, 2, 3$) and j^* is not the first task of Q_a ($a = 1, 2, 3$):

$$p_{j^*} < \frac{1}{2}l(P_a) + \frac{1}{2}l(Q_a) + \frac{1}{2}l(P_{a \oplus_3 1}) - 2kd - \frac{1}{2}\delta_a. \quad (22)$$

If $II(j) > p_j + 3d + \delta(j)$:

$$l_j > 0 \quad (23)$$

$$j \text{ is not the last task of } P_a \text{ } (a = 1, 2, 3) \quad (24)$$

If $II(j) > p_j + 3d + \delta(j)$ and $j \in P_a$ ($a = 1, 2, 3$):

$$l(P_a | j) > 2l_j d. \quad (25)$$

$$l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a | j) \geq 2d(l_j + \lfloor \frac{p_j}{2d} \rfloor + 1). \quad (26)$$

$$p_j < \frac{1}{2}l(P_{a \oplus_3 2}) + \frac{1}{2}l(Q_{a \oplus_3 2}) + \frac{1}{2}l(P_a) - 2l_j d. \quad (27)$$

If $II(j) > p_j + 3d + \delta(j)$ and $j \in Q_a$ ($a = 1, 2$):

$$l(Q_a | j) + l(P_{a \oplus_3 1}) > 2l_j d + \delta(j). \quad (28)$$

$$l(P_a) + l(Q_a | j) \geq 2d(l_j + \lfloor \frac{p_j}{2d} \rfloor + 1). \quad (29)$$

$$p_j < \frac{1}{2}l(P_a) + \frac{1}{2}l(Q_a) + \frac{1}{2}l(P_{a \oplus_3 1}) - 2l_j d - \frac{1}{2}\delta(j). \quad (30)$$

If $II(j) > p_j + 3d + \delta(j)$ and $j \in Q_3$:

$$l(Q_3 | j) + l(P_1) \geq 2l_j d + 2d + \delta(j). \quad (31)$$

$$l(P_3) + l(Q_3 | j) \geq 2d(l_j + \lfloor \frac{p_j}{2d} \rfloor). \quad (32)$$

$$p_j < \frac{1}{2}l(P_3) + \frac{1}{2}l(Q_3) + \frac{1}{2}l(P_1) - 2l_j d - \frac{1}{2}\delta(j). \quad (33)$$

2 Calculations

2.1 $j^* \in P_a, j \in P_a$ ($a = 1, 2, 3$)

2.1.1 Case 2(b)

$j^* = j$

$$\begin{aligned} I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\ &\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\ &\stackrel{j^* = j}{=} 2p_{j^*} + 2kd + 6d \end{aligned}$$

$$\begin{aligned}
& \stackrel{(17), \delta_a \geq 0}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2kd + 8d \\
& \stackrel{(13)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$j^* < j$

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
& \stackrel{(15), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 6d \\
& \stackrel{j^*, j \in P_a; j^* < j}{\leq} l(P_a) + 6d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - \sum_{a=1}^3 l(Q_a) + 6d \\
& \stackrel{(9)(10)}{\leq} c - 4d.
\end{aligned}$$

$j^* > j$

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
& \stackrel{(16)}{\leq} p_{j^*} + p_j + l(P_a | > j^*) + l(Q_a) + l(P_{a \oplus_3 1}) - \\
& \quad 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
& \stackrel{j^*, j \in P_a; j^* > j}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
& \stackrel{(14)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 4d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.1.2 Case 2(c)

$j^* = j$

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{j^* = j}{=} 2p_j + 2l_j d + 6d
\end{aligned}$$

$$\begin{aligned}
& \stackrel{(27)}{<} l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a) - 2l_j d + 6d \\
& \stackrel{(23)}{\leq} l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a) + 4d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(Q_a) - l(Q_{a \oplus_3 1}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

$\mathbf{j}^* < \mathbf{j}$:

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(P_a | > j) + 6d \\
& \stackrel{j^*, j \in P_a; j^* < j}{\leq} l(P_a) + 6d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - \sum_{a=1}^3 l(Q_a) + 6d \\
& \stackrel{(9)(10)}{\leq} c - 4d.
\end{aligned}$$

$\mathbf{j}^* > \mathbf{j}$

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{(26)}{\leq} p_{j^*} + p_j + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a | < j) - \\
& \quad 2d(\lfloor \frac{p_j}{2d} \rfloor + 1) + 6d \\
& \stackrel{j^*, j \in P_a; j^* > j}{\leq} l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a) - 2d\lfloor \frac{p_j}{2d} \rfloor + 4d \\
& \stackrel{p_j > 0}{\leq} l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a) + 4d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(Q_a) - l(Q_{a \oplus_3 1}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.1.3 Case 2(d)

$\mathbf{j}^* = \mathbf{j}$

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
& \stackrel{j^* \equiv j}{=} 2p_{j^*} + 2kd + 2l_j d + 6d
\end{aligned}$$

$$\begin{aligned}
&\stackrel{(24)(18)}{\leq} 2p_{j^*} + l(P_a | > j^*) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + 6d \\
&\stackrel{(26)}{\leq} 2p_{j^*} + l(P_a | > j^*) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + \\
&\quad l(P_a | < j) - 2d(\lfloor \frac{p_j}{2d} \rfloor + 1) + 6d \\
&\stackrel{j^*, j \in P_a; j^* = j}{=} p_{j^*} + l(P_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) - 4d \lfloor \frac{p_{j^*}}{2d} \rfloor + 4d \\
&\stackrel{(11)}{<} l(P_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
&\stackrel{(14)}{\leq} l(P_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + 4d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(Q_a) - l(Q_{a \oplus_3 1}) + 4d \\
&\stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

$j^* < j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
&\stackrel{(15), \delta_n \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 2l_j d + 6d \\
&\stackrel{(25)}{<} p_{j^*} + p_j + l(P_a | < j^*) + l(P_a | > j) + 6d \\
&\stackrel{j^*, j \in P_a; j^* < j}{\leq} l(P_a) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - \sum_{a=1}^3 l(Q_a) - 6d \\
&\stackrel{(9)(10)}{\leq} c - 4d.
\end{aligned}$$

$j^* > j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
&\stackrel{(16)}{\leq} p_{j^*} + p_j + l(P_a | > j^*) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
&\quad 2l_j d + 6d \\
&\stackrel{(26)}{\leq} p_{j^*} + p_j + l(P_a | > j^*) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
&\quad l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + l(P_a | < j) - 2d(\lfloor \frac{p_j}{2d} \rfloor + 1) + 6d \\
&\stackrel{j^*, j \in P_a; j^* > j}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2})
\end{aligned}$$

$$\begin{aligned}
& -2d\lfloor \frac{p_{j^*}}{2d} \rfloor - 2d\lfloor \frac{p_j}{2d} \rfloor + 4d \\
\stackrel{(14), p_j > 0}{\leq} & l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + 2d \\
\stackrel{(6)}{=} & c - l(Q_{a \oplus_3 1}) + 2d \\
\stackrel{(10)}{\leq} & c.
\end{aligned}$$

2.2 $j^* \in P_a, j \in P_b$ ($a, b \in \{1, 2, 3\}, a \neq b$)

2.2.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
\stackrel{(15), \delta_a \geq 0}{\leq} & p_{j^*} + p_j + l(P_a | < j^*) + 6d \\
\stackrel{j^* \in P_a, j \in P_b}{\leq} & l(P_a) + l(P_b) + 6d \\
\stackrel{(6), a \neq b}{=} & c - \sum_{i \neq a, b} l(P_i) - \sum_{a=1}^3 l(Q_a) + 6d \\
\stackrel{(9)(10)}{\leq} & c - 2d.
\end{aligned}$$

2.2.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(P_b | > j) + 6d \\
\stackrel{j^* \in P_a, j \in P_b}{\leq} & l(P_a) + l(P_b) + 6d \\
\stackrel{(6), a \neq b}{=} & c - \sum_{i \neq a, b} l(P_i) - \sum_{a=1}^3 l(Q_a) + 6d \\
\stackrel{(9)(10)}{\leq} & c - 2d.
\end{aligned}$$

2.2.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
\stackrel{(15), \delta_a \geq 0}{\leq} & p_{j^*} + p_j + l(P_a | < j^*) + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(P_a | < j^*) + l(P_b | > j) + 6d
\end{aligned}$$

$$\begin{aligned}
& \stackrel{j^* \in P_a, j \in P_b}{\leq} l(P_a) + l(P_b) + 6d \\
& \stackrel{(6), a \neq b}{=} c - \sum_{i \neq a, b} l(P_i) - \sum_{a=1}^3 l(Q_a) + 6d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.3 $j^* \in P_a, j \in Q_b$ ($a \in \{1, 2, 3\}, b \in \{a, a \oplus_3 1\}$)

2.3.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
& \stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
& \stackrel{(15), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 8d \\
& \stackrel{j^* \in P_a, j \in Q_b}{\leq} l(P_a) + l(Q_b) + 8d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - l(Q_{b \oplus_3 1}) - l(Q_{b \oplus_3 2}) + 8d \\
& \stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.3.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(Q_b | > j) + l(P_{b \oplus_3 1}) + 6d \\
& \stackrel{j^* \in P_a, j \in Q_b}{\leq} l(P_a) + l(Q_b) + l(P_{b \oplus_3 1}) + 6d \\
& \stackrel{(6), b \in \{a, a \oplus_3 1\}}{=} c - \sum_{i \neq a, b \oplus_3 1} l(P_i) - l(Q_{b \oplus_3 1}) - l(Q_{b \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.3.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
& \stackrel{(15), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 2l_j d + 6d + \delta(j) \\
& \stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(P_a | < j^*) + l(Q_b | > j) + l(P_{b \oplus_3 1}) + 6d \\
& \stackrel{j^* \in P_a, j \in Q_b}{\leq} l(P_a) + l(Q_b) + l(P_{b \oplus_3 1}) + 6d \\
& \stackrel{(6), b \in \{a, a \oplus_3 1\}}{=} c - \sum_{i \neq a, b \oplus_3 1} l(P_i) - l(Q_{b \oplus_3 1}) - l(Q_{b \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.4 $j^* \in P_a, j \in Q_{a \oplus_3 2}$ ($a = 1, 2, 3$)

2.4.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{(15), \delta_i \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 8d \\
&\stackrel{j^* \in P_a, j \in Q_{a \oplus_3 2}}{\leq} l(P_a) + l(Q_{a \oplus_3 2}) + 8d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - l(Q_a) - l(Q_{a \oplus_3 1}) + 8d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.4.2 Case 2(c)

$a = 1$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
&\stackrel{(32)}{\leq} p_{j^*} + p_j + l(P_3) + l(Q_3 | < j) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{j^* \in P_1, j \in Q_3}{\leq} l(P_1) + l(P_3) + l(Q_3) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{p_j > 0}{\leq} l(P_1) + l(P_3) + l(Q_3) + 6d \\
&\stackrel{(6)}{=} c - l(P_2) - l(Q_1) - l(Q_2) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$a = 2, 3$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2l_j d + 8d \\
&\stackrel{(29)}{\leq} p_{j^*} + p_j + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2} | < j) - 2d([\frac{p_j}{2d}] + 1) + 8d \\
&\stackrel{j^* \in P_a, j \in Q_{a \oplus_3 2}}{\leq} l(P_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{p_j > 0}{\leq} l(P_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(Q_a) - l(Q_{a \oplus_3 1}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.4.3 Case 2(d)

$a = 1$

$$\begin{aligned}
 I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
 &\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
 &\stackrel{(15), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_1 | < j^*) + 2l_j d + 6d \\
 &\stackrel{(32)}{\leq} p_{j^*} + p_j + l(P_1 | < j^*) + l(P_3) + l(Q_3 | < j) - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
 &\stackrel{j^* \in P_1, j \in Q_3}{\leq} l(P_1) + l(P_3) + l(Q_3) - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
 &\stackrel{p_j > 0}{\leq} l(P_1) + l(P_3) + l(Q_3) + 6d \\
 &\stackrel{(6)}{=} c - l(P_2) - l(Q_1) - l(Q_2) + 6d \\
 &\stackrel{(9)(10)}{\leq} c.
 \end{aligned}$$

$a = 2, 3$

$$\begin{aligned}
 I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
 &\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 8d \\
 &\stackrel{(15), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + 2l_j d + 8d \\
 &\stackrel{(29)}{\leq} p_{j^*} + p_j + l(P_a | < j^*) + l(P_{a \oplus 32}) + l(Q_{a \oplus 32} | < j) - \\
 &\quad 2d(\lfloor \frac{p_j}{2d} \rfloor + 1) + 8d \\
 &\stackrel{j^* \in P_a, j \in Q_{a \oplus 32}}{\leq} l(P_a) + l(P_{a \oplus 32}) + l(Q_{a \oplus 32}) - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
 &\stackrel{p_j > 0}{\leq} l(P_a) + l(P_{a \oplus 32}) + l(Q_{a \oplus 32}) + 6d \\
 &\stackrel{(6)}{=} c - l(P_{a \oplus 31}) - l(Q_a) - l(Q_{a \oplus 31}) + 6d \\
 &\stackrel{(9)(10)}{\leq} c.
 \end{aligned}$$

2.5 $j^* \in Q_a, j \in P_a$ ($a = 1, 2, 3$)

2.5.1 Case 2(b)

$$\begin{aligned}
 I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
 &\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
 &\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus 31}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + 6d
 \end{aligned}$$

$$\begin{aligned}
& \stackrel{j^* \in Q_a, j \in P_a}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
& \stackrel{(14)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 4d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.5.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(P_a | > j) + 6d \\
& \stackrel{j^* \in Q_a, j \in P_a}{\leq} l(P_a) + l(Q_a) + 6d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.5.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
& \stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
& \quad 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
& \quad l(P_a | > j) + 6d \\
& \stackrel{j^* \in Q_a, j \in P_a}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
& \stackrel{(14)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 4d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.6 $j^* \in Q_a, j \in P_{a \oplus_3 1}$ ($a = 1, 2, 3$)

2.6.1 Case 2(b)

$$I(j^*) + II(j) \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j)$$

$$\begin{aligned}
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
&\stackrel{(19), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a | < j^*) + 6d \\
&\stackrel{j^* \in Q_a, j \in P_{a \oplus 31}}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus 31}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus 32}) - l(Q_{a \oplus 31}) - l(Q_{a \oplus 32}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.6.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
&\stackrel{(25)}{<} p_{j^*} + p_j + l(P_{a \oplus 31} | > j) + 6d \\
&\stackrel{j^* \in Q_a, j \in P_{a \oplus 31}}{\leq} l(Q_a) + l(P_{a \oplus 31}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus 32}) - l(Q_{a \oplus 31}) - l(Q_{a \oplus 32}) + 6d \\
&\stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.6.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
&\stackrel{(19), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a | < j^*) + 2l_j d + 6d \\
&\stackrel{(25)}{<} p_{j^*} + p_j + l(P_a) + l(Q_a | < j^*) + l(P_{a \oplus 31} | > j) + 6d \\
&\stackrel{j^* \in Q_a, j \in P_{a \oplus 31}}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus 31}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus 32}) - l(Q_{a \oplus 31}) - l(Q_{a \oplus 32}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.7 $j^* \in Q_a, j \in P_{a \oplus 32}$ ($a = 1, 2, 3$)

2.7.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d \\
&\stackrel{(19), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a | < j^*) + 6d
\end{aligned}$$

$$\begin{aligned}
& \stackrel{j^* \in Q_a, j \in P_{a \oplus_3 2}}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 2}) + 6d \\
& \stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.7.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(P_{a \oplus_3 2} | > j) + 6d \\
& \stackrel{j^* \in Q_a, j \in P_{a \oplus_3 2}}{\leq} l(Q_a) + l(P_{a \oplus_3 2}) + 6d \\
& \stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 1}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.7.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
& \stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor \\
& \quad + 2l_j d + 6d \\
& \stackrel{(25)}{<} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
& \quad l(P_{a \oplus_3 2} | > j) + 6d \\
& \stackrel{j^* \in Q_a, j \in P_{a \oplus_3 2}}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
& \stackrel{(14)}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) + 4d \\
& \stackrel{(6)}{=} c - l(P_a) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 4d \\
& \stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.8 $j^* \in Q_a, j \in Q_a$ ($a = 1, 2, 3$)

2.8.1 Case 2(b)

$j^* = j$ If j^* is not a task of Q_1 or Q_2 :

$$\begin{aligned}
I(j^*) + II(j) & \stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
& \stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 6d
\end{aligned}$$

$$\begin{aligned}
&\stackrel{j^*=j}{=} 2p_{j^*} + 2kd + 6d \\
&\stackrel{(21), \delta_a \geq 0}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2kd + 8d \\
&\stackrel{(13)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

If j^* is the first task of Q_1 or Q_2 :

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(12)}{\leq} p_{j^*} + p_j + 2kd + 4d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 6d \\
&\stackrel{j^*=j}{=} 2p_{j^*} + 2kd + 6d \\
&\stackrel{(21), \delta_a \geq 0}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2kd + 8d \\
&\stackrel{(13)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

If j^* is a task of Q_1 or Q_2 , but not the first task of Q_1 or Q_2 :

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{j^*=j}{=} 2p_{j^*} + 2kd + 8d \\
&\stackrel{(22), \delta_a \geq 0}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2kd + 8d \\
&\stackrel{(13)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$j^* < j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{(19), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a | j^* < j) + 8d \\
&\stackrel{j^*, j \in Q_a; j^* < j}{\leq} l(P_a) + l(Q_a) + 8d
\end{aligned}$$

$$\begin{aligned}
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 8d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$j^* > j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | j^* > j) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 8d \\
&\stackrel{j^*, j \in Q_a; j^* > j}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 8d \\
&\stackrel{(14)}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

2.8.2 Case 2(c)

$j^* = j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{j^* = j}{=} 2p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(30)/(33)}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2l_j d + 6d \\
&\stackrel{(23)}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 4d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 4d \\
&\stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

$j^* < j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(Q_a | j^* < j) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{j^*, j \in Q_a; j^* < j}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c - 2d.
\end{aligned}$$

$$j^* > j$$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2l_j d + 8d \\
&\stackrel{(29)/(32)}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a | < j) - 2d \lfloor \frac{p_j}{2d} \rfloor + 8d \\
&\stackrel{j^*, j \in Q_a; j^* > j}{\leq} l(P_a) + l(Q_a) - 2d \lfloor \frac{p_j}{2d} \rfloor + 8d \\
&\stackrel{p_j > 0}{\leq} l(P_a) + l(Q_a) + 8d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 1}) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 8d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.8.3 Case 2(d)

$$j^* = j$$

$$a = 1, 2$$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 8d \\
&\stackrel{j^* = j}{=} 2p_{j^*} + 2kd + 2l_j d + 8d \\
&\stackrel{(20)}{\leq} 2p_{j^*} + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + 8d \\
&\stackrel{(29)}{\leq} 2p_{j^*} + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + l(P_a) + \\
&\quad l(Q_a | < j) - 2d \lfloor \frac{p_j}{2d} \rfloor + 1 + 8d \\
&\stackrel{j^*, j \in Q_a; j^* = j}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + p_{j^*} - 4d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
&\stackrel{(11)(14)}{<} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$$a = 3$$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
&\stackrel{j^* = j}{=} 2p_{j^*} + 2kd + 2l_j d + 6d
\end{aligned}$$

$$\begin{aligned}
&\stackrel{(20)}{\leq} 2p_{j^*} + l(Q_3| > j^*) + l(P_1) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + 6d \\
&\stackrel{(32)}{\leq} 2p_{j^*} + l(Q_3| > j^*) + l(P_1) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + l(P_3) \\
&\quad + l(Q_3| < j) - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
&\stackrel{j^*, j \in Q_a; j^* = j}{\leq} l(P_3) + l(Q_3) + l(P_1) + p_{j^*} - 4d\lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
&\stackrel{(11)(14)}{<} l(P_3) + l(Q_3) + l(P_1) + 6d \\
&\stackrel{(6)}{=} c - l(P_2) - l(Q_1) - l(Q_2) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$j^* < j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(19), \delta_a \geq 0}{\leq} p_{j^*} + p_j + l(P_a) + l(Q_a| < j^*) + 2l_j d + 6d + \delta(j) \\
&\stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(P_a) + l(Q_a| < j^*) + l(Q_a| > j) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{j^*, j \in Q_a; j^* < j}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$j^* > j$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 8d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a| > j^*) + l(P_{a \oplus_3 1}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + 8d \\
&\stackrel{(29)/(32)}{\leq} p_{j^*} + p_j + l(Q_a| > j^*) + l(P_{a \oplus_3 1}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + l(P_a) \\
&\quad + l(Q_a| < j) - 2d\lfloor \frac{p_j}{2d} \rfloor + 8d \\
&\stackrel{j^*, j \in Q_a; j^* > j}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor - 2d\lfloor \frac{p_j}{2d} \rfloor + 8d \\
&\stackrel{(14), p_j > 0}{\leq} l(P_a) + l(Q_a) + l(P_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.9 $j^* \in Q_a, j \in Q_{a \oplus_3 1}$ ($a = 1, 2, 3$)

2.9.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 8d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus_3 1}}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 8d \\
&\stackrel{(14)}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 1}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.9.2 Case 2(c)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(Q_{a \oplus_3 1} | > j) + l(P_{a \oplus_3 2}) + 6d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus_3 1}}{\leq} l(Q_a) + l(Q_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 1}) - l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.9.3 Case 2(d)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + \\
&\quad 6d + \delta(j) \\
&\stackrel{(28)/(31)}{<} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + \\
&\quad l(Q_{a \oplus_3 1} | > j) + l(P_{a \oplus_3 2}) + 6d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus_3 1}}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) - 2d \lfloor \frac{p_{j^*}}{2d} \rfloor + 6d \\
&\stackrel{(14)}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 1}) + l(P_{a \oplus_3 2}) + 4d \\
&\stackrel{(6)}{=} c - l(P_a) - l(Q_{a \oplus_3 2}) + 4d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.10 $j^* \in Q_a, j \in Q_{a \oplus_3 2}$ ($a = 1, 2, 3$)

2.10.1 Case 2(b)

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(1)(4)}{<} p_{j^*} + p_j + 2kd + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 8d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a | > j^*) + l(P_{a \oplus_3 1}) - 2d[\frac{p_{j^*}}{2d}] + 8d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus_3 2}}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 2}) - 2d[\frac{p_{j^*}}{2d}] + 8d \\
&\stackrel{(14)}{\leq} l(Q_a) + l(P_{a \oplus_3 1}) + l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 2}) - l(Q_{a \oplus_3 1}) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

2.10.2 Case 2(c)

$a = 1$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2l_j d + 6d \\
&\stackrel{(32)}{\leq} p_{j^*} + p_j + l(P_3) + l(Q_3 | < j) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{j^* \in Q_1, j \in Q_3}{\leq} l(Q_1) + l(P_3) + l(Q_3) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{p_j > 0}{\leq} l(Q_1) + l(P_3) + l(Q_3) + 6d \\
&\stackrel{(6)}{=} c - l(P_1) - l(P_2) - l(Q_2) + 6d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$a = 2, 3$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(2)(5)}{<} p_{j^*} + p_j + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2l_j d + 8d \\
&\stackrel{(29)}{\leq} p_{j^*} + p_j + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2} | < j) - 2d([\frac{p_j}{2d}] + 1) + 8d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus_3 2}}{\leq} l(Q_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) - 2d[\frac{p_j}{2d}] + 6d \\
&\stackrel{p_j > 0}{\leq} l(Q_a) + l(P_{a \oplus_3 2}) + l(Q_{a \oplus_3 2}) + 6d \\
&\stackrel{(6)}{=} c - l(P_a) - l(P_{a \oplus_3 1}) - l(Q_{a \oplus_3 1}) + 6d
\end{aligned}$$

$$\stackrel{(9)(10)}{\leq} c.$$

2.10.3 Case 2(d)

$a = 1$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(7)}{=} p_{j^*} + p_j + 2kd + 2l_j d + 6d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_1| > j^*) + l(P_2) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + 2l_j d + 6d \\
&\stackrel{(32)}{\leq} p_{j^*} + p_j + l(Q_1| > j^*) + l(P_2) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + l(P_3) + \\
&\quad l(Q_3| < j) - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
&\stackrel{j^* \in Q_1, j \in Q_3}{\leq} l(Q_1) + l(P_2) + l(P_3) + l(Q_3) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
&\stackrel{(14), p_j > 0}{\leq} l(Q_1) + l(P_2) + l(P_3) + l(Q_3) + 4d \\
&\stackrel{(6)}{=} c - l(P_1) - l(Q_2) + 4d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

$a = 2, 3$

$$\begin{aligned}
I(j^*) + II(j) &\stackrel{(4)(5)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 6d + \delta(j) \\
&\stackrel{(8)}{<} p_{j^*} + p_j + 2kd + 2l_j d + 8d \\
&\stackrel{(20)}{\leq} p_{j^*} + p_j + l(Q_a| > j^*) + l(P_{a \oplus 31}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor + \\
&\quad 2l_j d + 8d \\
&\stackrel{(29)}{\leq} p_{j^*} + p_j + l(Q_a| > j^*) + l(P_{a \oplus 31}) - 2d\lfloor \frac{p_{j^*}}{2d} \rfloor \\
&\quad + l(P_{a \oplus 32}) + l(Q_{a \oplus 32}| < j) - 2d(\lfloor \frac{p_j}{2d} \rfloor + 1) + 8d \\
&\stackrel{j^* \in Q_a, j \in Q_{a \oplus 32}}{\leq} l(Q_a) + l(P_{a \oplus 31}) + l(P_{a \oplus 32}) + l(Q_{a \oplus 32}) - \\
&\quad 2d\lfloor \frac{p_{j^*}}{2d} \rfloor - 2d\lfloor \frac{p_j}{2d} \rfloor + 6d \\
&\stackrel{(14), p_j > 0}{\leq} l(Q_a) + l(P_{a \oplus 31}) + l(P_{a \oplus 32}) + l(Q_{a \oplus 32}) + 4d \\
&\stackrel{(6)}{=} c - l(P_a) - l(Q_{a \oplus 31}) + 4d \\
&\stackrel{(9)(10)}{\leq} c.
\end{aligned}$$

References

- [1] C.M.H. Kuijpers. *Cyclic Machine Scheduling with Tool Transportation*. PhD thesis, University of Twente, Enschede, the Netherlands, 2001. To appear.

REPORTS RECENTLY ISSUED IN THIS SERIES¹

1534. G.F. Helminck, *The AKNS-hierarchy* (July 2000)
1535. G.F. Helminck and J.W. van de Leur, *Darboux transformations for the KP hierarchy in the Segal-Wilson setting* (July 2000)
1536. D. Bauer, H.J. Broersma and E. Schmeichel, *More progress on tough graphs – The Y2K report* (August 2000)
1537. J.C.M. Keijsper and M. Tewes, *Conditions for β -perfectness* (August 2000)
1538. T.J. Frederiks and G.J. Still, *Linear bilevel problems: Genericity results and an efficient method for computing local minima* (August 2000)
1539. H.J. Zwart and B. Jacob, *Disproof of an admissibility conjecture of Weiss* (August 2000)
1540. A.F. Bumb, *An approximation algorithm for the 2-level uncapacitated facility location problem* (September 2000)
1541. W. Kern and D. Paulusma, *Matching games: the least core and the nucleolus* (September 2000)
1542. P.C. Pop, W. Kern and G.J. Still, *The generalized minimum spanning tree problem* (September 2000)
1543. X. Li, S. Zhang and H.J. Broersma, *Directed paths with few or many colors in colored directed graphs* (September 2000)
1544. O. Stein and G.J. Still, *On generalized semi-infinite optimization and bilevel optimization* (September 2000)
1545. O.V. Iftime and H.J. Zwart, *J-spectral factorization and equalizing vectors* (September 2000)
1546. B. Jacob and H.J. Zwart, *Disproof of two conjectures of George Weiss* (September 2000)
1547. H.J. Zwart, *Sufficient conditions for admissibility* (September 2000)
1548. W.C.M. Kallenberg, *The penalty in data driven Neyman's tests* (October 2000)
1549. A.J. van der Schaft and J.M. Schumacher, *Compositionality issues in discrete, continuous and hybrid systems* (October 2000)
1550. P.B. Bruns, *A discounted model for a repairable system with continuous state space* (October 2000)
1551. G. Golo, A.J. van der Schaft and Č. Milosavljević, *Discretization of control law for a class of variable structure control systems* (November 2000)
1552. G.A.M. Jeurnink, *Algebras related to posets of hyperplanes* (November 2000)
1553. W.R.W. Scheinhardt, *Analysis of feedback fluid queues* (November 2000)
1554. P. Coolen-Schrijner and E.A. van Doorn, *On the convergence to stationarity of birth-death processes* (November 2000)

¹Requests for Memoranda should be addressed to the author(s)

1555. G. Golo, P.C. Breedveld, B.M. Maschke and A.J. van der Schaft, *Geometric formulation of generalized bond graph models - Part I: Generalized junction structures* (November 2000)
1556. G.F. Helminck and J.W. van de Leur, *Geometric Bäcklund-Darboux transformations for the KP hierarchy* (November 2000)
1557. G.F. Post, *On the structure of graded transitive Lie algebras* (November 2000)
1558. T.S.H. Driessens and H. Meinhardt, *(Average-) convexity of common pool and oligopoly TU-games* (December 2000)
1559. W. Albers and W.C.M. Kallenbergs, *Estimation in Shewhart control charts* (December 2000)
1560. L.K. Hoevenaars, P.H.M. Kersten and R. Martini, *Generalized WDVV equations for F_4 pure $N = 2$ Super-Yang-Mills theory* (December 2000)
1561. T.S.H. Driessens, *Consistency and potentials in cooperative TU-games: Sobolev's reduced game revived* (December 2000)
1562. C. Hoede, *Basic concepts in social sciences I* (December 2000)
1563. W.R.W. Scheinhardt and B. Zwart, *A tandem fluid queue with gradual input* (January 2001)
1564. C. Hoede and S. Uttunggadewa, *An alternative proof of the nowhere-zero 6-flow theorem* (January 2001)
1565. G.J. Still, *Discretization in semi-infinite programming: The rate of approximation* (January 2001)
1566. P. Brucker, J.L. Hurink and S. Knust, *A polynomial algorithm for $P|p_j = 1, r_j, \text{outtree}|\Sigma C_j$ and $P|p_j = 1, r_j, \text{outtree}, pmtn|\Sigma C_j$* (January 2001)
1567. P. Coolen-Schrijner and E.A. van Doorn, *The deviation matrix of a continuous-time Markov chain* (January 2001)
1568. C. Hoede, *Basic concepts in social sciences II* (February 2001)
1569. W. Albers and W.C.M. Kallenbergs, *Are estimated control charts in control?* (February 2001)
1570. T.S.H. Driessens and E. Calvo, *A multiplicative potential approach to solutions for cooperative TU-games* (February 2001)
1571. T.S.H. Driessens and H. Sun, *A potential approach to solutions for set games* (February 2001)
1572. T.S.H. Driessens and H. Sun, *A uniform approach to semi-marginalistic values for set games* (February 2001)
1573. T.A. Althuis and F. Göbel, *Graph theoretic aspects of music theory* (February 2001)
1574. A.F. Bumb and W. Kern, *A simple dual ascent algorithm for the multilevel facility location problem* (March 2001)
1575. A.J. van der Schaft and B.M. Maschke, *Fluid dynamical systems as Hamiltonian boundary control systems* (March 2001)
1576. H.J. Broersma, L. Xiong and K. Yoshimoto, *Toughness and hamiltonicity in k -trees* (March 2001)
1577. P.C. Pop, W. Kern and G.J. Still, *An approximation algorithm for the generalized minimum spanning tree problem with bounded cluster size* (March 2001)
1578. R. Martini and G.F. Post, *The norm of an averaging operator* (April 2001)
1579. J.L. Hurink and S. Knust, *Tabu search algorithms for job-shop problems with a single transport robot* (April 2001)